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D4131-1
Job Sheet 181251



Part No: D4131-1

Job Qty: 6 ea

Part Name: Front Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 5 IPP Rev:A 10.10.06 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		8/31/18	0.00	0.00	Start Up Waterjet		SC 18/08/01
100	Waterjet	6 pcs		8/31/18	0.00	0.58	Waterjet1		SC 18/08/01
120	QC	6 pcs		8/31/18	0.00	0.00	QC8		PO 18/08/03
130	Packaging	6 pcs		8/31/18	0.00	0.00	Packaging3	WAPOL 6	AUG 08 2018
140	QC21-SA	6 Ea		8/31/18	0.00	0.00	QC21	9-89	DAS 21 AUG 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	1.0842 sf (.1807 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	289	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Front Plate	0.191Inches + 0.005 - 0.001	0.196 0.190	0.194	Diameter
2	Front Plate	0.405Inches ± 0.010	0.415 0.395	0.408	
3	Front Plate	4.600Inches ± 0.010	4.610 4.590	4.602	
4	Front Plate	3.480Inches ± 0.010	3.490 3.470	3.483	
5	Front Plate	4.810Inches ± 0.030	4.840 4.780	4.814	
6	Front Plate	0.670Inches ± 0.030	0.700 0.640	0.674	
7	Front Plate	5.410Inches ± 0.030	5.440 5.380	5.416	
8	Front Plate	3.914Inches ± 0.010	3.924 3.904	3.916	



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H:/FORMS/Quality Assurance\approved QA/NCRWO Rev I

9	Front Plate	0.750Inches ± 0.030	0.780 0.720	0,753
10	Front Plate	0.050Inches ± 0.010	0.060 0.040	- 0,046

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					